
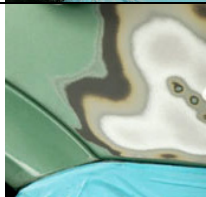






		Machine sanding	
Sanding to bare metal		P120	Remove paint to bare metal
		P220	Remove P120 sanding marks Create smooth feather edge
		Hand sanding	Bodyfiller application
Bodyfiller sanding		P120 P220	Flatten the body filler Remove P120 sanding marks
		Machine sanding	
Bodyfiller sanding		P220 P320	Remove scratches from hand sanding Sand surroundings of the repair
		Hand sanding	Filler application
Filler sanding		P320	Initial sanding of the Filler
		Machine sanding	
Filler sanding		P320 P400 P500	Removing hand sanding marks Final sanding in case of 1coat system Final Sanding in case of 2 coat system